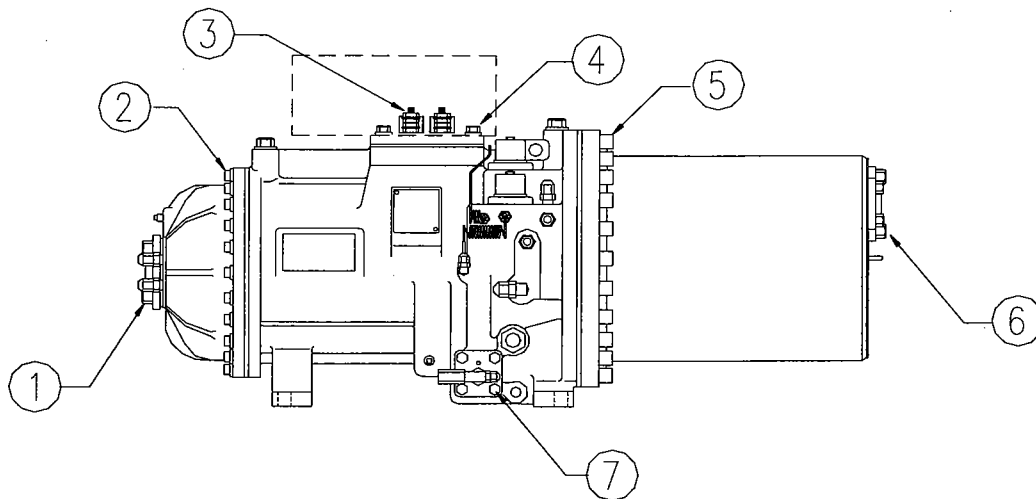




**AC COMPONENT SPECIALIST, INC.**  
**HITACHI Screw Compressor**  
**North America Service Center**

**HITACHI – SRM REFRIGERATING SCREW COMPRESSORS**  
**4002SC-H, 5002SC-H, and 6002SC-H**  
**Standard Tightening Torque**  
**for Field Accessible Nuts and Bolts**



<b>BOLTS #</b>	<b>DESCRIPTION</b>	<b>SIZE</b>	<b>FT./LBS.</b>
<b>1</b>	<b>SUCTION FLANGE BOLTS</b>	<b>M12</b>	<b>37.0</b>
<b>2</b>	<b>MOTOR COVER BOLTS</b>	<b>M12</b>	<b>57.8</b>
<b>3</b>	<b>ELECTRICAL TERMINAL NUTS</b>	<b>M12 BRASS</b>	<b>21.7</b>
<b>4</b>	<b>TERMINAL PLATE BOLTS</b>	<b>M12</b>	<b>57.8</b>
<b>5</b>	<b>OIL SEPARATOR</b>	<b>M16</b>	<b>144.6</b>
<b>6</b>	<b>DISCHARGE FLANGE BOLTS</b>	<b>M16</b>	<b>74.0</b>
<b>7</b>	<b>OIL STRAINER COVER BOLTS</b>	<b>M10</b>	<b>36.1</b>